

KYDEX[®] 430

Proprietary ABS/PVC blend developed specifically for Medical device housing applications

Introduction	KYDEX [®] 430 is a proprietary ABS/PVC thermoplastic sheet that offers superior thermoformability, rigidity, breakage resistance, chemical resistance and fire retardancy.		
General Information	KYDEX [®] 430 is available in a wide range of standard and custom colors, textures, and sheet sizes. It is Underwriters Laboratories, Inc [®] recognized for UL std 94 V-0, 5V and pass the ball pressure test per IEC 60695-10-2.		
Applications	 Medical Equipment Housings Electrical Equipment Housings Miscellaneous Applications 		
Flammability	• UL94 V-0, 5-V @ 1mm		
Features	 Good for deep or hard to form parts More rigid, parts will deform less when loaded - or can be down-gauged for weight-savings Meets highest standard for chemical resistance for thermoplastic materials Passes UL Std 94 V-0 and 5-V in all thicknesses and colors Uniform wall thickness and crisp detail Easy machining and fabricating using conventional methods and equipment Low moisture absorption - no drying needed prior to thermoforming Passes ball pressure test as per IEC 60695-10-2 		
Environmental and Safety Considerations	KYDEX, LLC is committed to ensuring that its products can be manufactured, transported, stored, used, disposed and recycled with an appropriate regard for safety, health and environmental protection. We support the safe handling of our products. Please contact our Technical Service Department at 800.682.8758 for resources or visit our website: http://www.kydex.com. For Material Safety Data Sheets, please call 800.325.3133.		

KYDEX, LLC ISO 9001 and 14001 Certified

Customer Service

6685 Low St, Bloomsburg, PA 17815 USA Phone: 800.325.3133, +1.570.389.5810 Outside the US: +1.570.389.5814 Fax: 800.452.0155, +1.570.387.7786 Email: info@kydex.com

Technical Service

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Physical Properties

Property	Test Method	Typical Value ¹	
Specific Gravity	ASTM D-792	1.29	
Tensile Strength	ASTM D-638	50.9 MPa	7,380 psi
Notched Izod Impact Resistance, @ 22°C (72°F)	ASTM D-256	181 J/m	3.4 ft-lbs/in
Flexural Strength	ASTM D-790	74.11 MPa	10,750 psi
Flexural Modulus	ASTM D-790	2,385 MPa	346,000 psi
Heat Deflection Temperature (HDT) ² @ 264 psi (1.8 MPa) unannealed/annealed	ASTM D-648	73.3/82.7°C	164/181°F
Ball Pressure Test	IEC 60695-10-2	Pass	
Flammability: Underwriters Laboratories., Inc [®] Component Recognition	UL Standard 94 ³	VO, 5V ⁴	
Mold Shrinkage		0.5 - 0.7%	
Thermoforming Range ⁴		163 - 204°C	325 - 400°F
1 Values based upon 3.18mm (0.125") sheet unless otherwi 2 Annealed at 65.5°C (150°F) for 8 hours and cooled slowly 3 Underwriters Laboratories, Inc [®] , File E115252 4 All thicknesses 1.0mm (0.039") and above Not intended for specification purposes.			

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Because we cannot anticipate or control the many different conditions under which this information and our products may be used, we do not guarantee the applicability of the accuracy of this information or the suitability of each product for their particular purposes. Data in the physical property table represents typical values and are to serve only as a guide for engineering design. Results are obtained from specimers under videal laboratory conditions. Right to change physical property table technical progress is reserved. THE PRODUCTS DISCUSSED ARE SOLD WITHOUT WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE, EITHER EXPRESSED OR IMPLIED, EXCEPT AS PROVIDED IN OUR STANDARD TERMS AND CONDITIONS OF SALE. Buyer assumes all responsibility for loss or damage arising from the handling and use of our products, whether done in accordance with directions or not. In no event shall the supplier or the manufacturer be liable for incidental or consequential damages. Also, statements concerning the possible use of our products are not intended and disposal of our product. Product not intended for use as a heat resistant surface. Texture, product grade and other conditions may cause variations in appearance.

This information supersedes all previously published data